



## General

### Target group

Scania's bodybuilding instructions are primarily intended for bodybuilders and apply for all bodybuilding and conversion of Scania's vehicle chassis and whole vehicles.

### Conditions

The bodybuilder is expected to have the following knowledge:

- Basic knowledge of Scania's vehicle range.
- Necessary professional knowledge regarding vehicle bodywork and bodybuilding.
- Knowledge of operating conditions for the application in question.



## Responsibility

Scania can only provide information and make recommendations based on known conditions and properties.

The bodybuilder is responsible for the following:

- That the Declaration of conformity is signed for every vehicle that the bodybuilder handles.
- That the original function and quality of chassis components is maintained once bodybuilding is completed.
- That the bodywork satisfies legal, safety and suitability requirements.
- The properties of the whole vehicle to the extent these properties are affected by the bodywork.
- Parts that the bodybuilder has fitted to the chassis are clearly marked with the supplier's name and part number. Clear marking makes spare parts handling easier for Scania workshops and customers.

Both the Scania dealer and the bodybuilder are responsible for supplying the necessary instructions and information with the vehicle on delivery to the customer.

More information on documented quality and safety checks can be found in the section *Requirements for documented inspection*.



## Bodybuilding

All bodybuilding must be carried out in accordance with Scania's bodywork instructions.

An authorised representative at the Scania dealer must approve bodybuilding works that are not described in Scania's bodybuilding instructions. The dealer will apply to Scania for approval of the bodywork design. Approval is required if the completed bodybuilding work does not correspond to Scania's bodybuilding instructions and must exist in order for factory warranties to apply.

More information is available under the heading *Product queries in addition to those described in Scania's bodybuilding instructions*.

Contact a Scania dealer in order to check the following:

- Whether software needs updating, or parameters need adjusting.
- That the bodybuilding work can be carried out.
- Whether the bodybuilding affects certificates or legal requirements.

This applies for both new and used vehicles.

The above must be secured before bodybuilding work begins.



## Conversion

All conversions must be carried out in accordance with Scania's bodywork instructions.

An authorised representative of a Scania dealer must approve any conversions not described in Scania's bodywork instructions. The dealer will apply to Scania for approval of the bodywork design. Approval is required if the completed conversion does not correspond to Scania's bodybuilding instructions and must exist in order for factory warranties to apply.

More information is available under the heading *Product queries in addition to those described in Scania's bodybuilding instructions*.

Contact a Scania dealer in order to check the following:

- Whether software needs updating, or parameters need adjusting.
- That the conversion can be carried out.
- Whether the conversion affects the certificate or legal requirements.

This applies for both new and used vehicles.

The above must be secured before the conversion begins.



## Product queries in addition to those described in Scania's bodybuilding instructions

Scania should be contacted for advice as regards product queries not described in Scania's bodybuilding instructions.

The following 3 replies are possible to a request regarding bodybuilding work or conversion:

- Approved.
- Allowed.
- Rejected.

### Approved

The technical solution is approved, which means that Scania accepts liability for the solution from a chassis perspective. Scania's standard warranties therefore remain unchanged for Scania parts.

### Allowed

The technical solution is allowed, which means that Scania permits the solution but the person or entity carrying out the work bears liability for it. Scania's stance is that the solution may affect Scania components to a certain degree. As the solution has not been verified by Scania, the bodybuilder bears the liability. Scania's warranties are therefore revoked for those Scania parts that may be affected by the solution.

### Rejected

The technical solution is rejected, which means that the bodybuilder must not implement the solution on the Scania chassis.



## Requirements for documented inspection

After each piece of bodybuilding or conversion work, the bodybuilder must certify that the bodywork and bodybuilding has been carried out in accordance with Scania's bodybuilding instructions.

A quality and safety inspection, as well as a declaration of conformity, is obligatory. Declaration of conformity should be made either manually or digitally.

The document *Pre-delivery inspection: A Checklist and Declaration of conformity* are mandatory but can be replaced by the bodybuilder's inspection documentation.

The bodybuilder's basic document must have been approved by Scania before it can be used to replace Scania's document templates. Following approval, the bodybuilder's document can be used for subsequent vehicles. The bodybuilder's document must contain all items as per Scania's documentation, except for those items that are not relevant to the bodywork in question. For example, items about the hydraulics can be excluded if the bodywork lacks hydraulic components.

Contact an authorised representative at a Scania dealer to apply for approval.

*The Declaration of conformity is available for download or digital signature on the Scania Truck Bodybuilder portal.*

*More information can be found in the following document:*

- *Pre-delivery inspection: Checklist.*
- *Pre-delivery inspection: Instructions.*
- *Declaration of conformity.*

**Note:**

Local deviations may occur.

*Information on market-specific handling of the declarations can be found on the Scania Truck Bodybuilder portal.*

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## Digital signature of declaration of conformity

1. Complete the fields that do not contain automatically generated information from the issuer's Scania account.
2. Tick the box to confirm that the quality and safety inspection has been carried out in accordance with Scania's instructions.
3. Tick one of the following boxes:
  - No deviations from Scania's bodywork instructions.
  - Deviations have been documented and communicated to Scania.
4. If deviations have been documented, fill in the deviation file number (Scania FQCA no).
5. To send the document to Scania, click on Submit. The information is registered and displayed on the computer screen.
6. Check that the data is correct and click on Next. A PIN code will be sent to the issuer's mobile phone.
7. Sign the document with the PIN code. The signed document is saved in the Scania product information system (SPII). A copy is sent to the issuer, who will keep it if required.



## Manual signature of declaration of conformity

1. Complete and print two copies of the *Declaration of conformity*.
2. Check that the information is correct and sign the document.
3. One copy is for the Scania dealer to register in the Scania internal system that the *Declaration of conformity* has been completed by the bodybuilder. Place the document in the cab, close to the Driver's Manual. The Driver's Manual is usually located under the bed or in one of the storage compartments in the cab.
4. A copy of the document is kept by the issuer for their own records.





## Regulations

### Whole vehicle type approval

In order to satisfy the requirements in Directive 2007/46/EC for whole vehicle type approval, it is important that both Scania's bodywork instructions and national regulations are followed when carrying out bodybuilding and conversion work on Scania vehicles.

*More information on whole vehicle type approval can be found in the document [Type approval of vehicles within the EU](#).*

Bodywork instructions often allow the bodybuilder freedom to form and select materials and to design the bodywork to suit the customer's purpose and needs.

Contact a Scania dealer or distributor if you have any questions that are not answered in Scania's bodywork instructions. Where appropriate, the rules and regulations for CE marking must be followed. More information can be found in the section *Machinery directive*.



## Machinery directive

Trucks fitted with any type of bodywork that is defined as machinery<sup>1</sup> (for example crane, tail lift, demountable body, machine-driven winches and tipper body) and is released on the market in a country belonging to the EU or EFTA must, in addition to the Scania bodywork instructions, also comply with the requirements of the EU Machinery Directive 2006/42/EC.

The bodybuilder is responsible for the following:

- CE marking of the machinery and necessary documentation<sup>2</sup> supplied with the vehicle.
- That the technical documentation is archived. It must be possible to produce the documentation upon request for a period of at least 10 years after the most recently produced unit during individual/series production or throughout the entire service life of the vehicle.

If the bodybuilder fits a unit that is already CE marked, then the bodybuilder must follow all instructions and directions that apply to the unit in question. Even in this case, the necessary documentation must be<sup>2</sup> supplied with the vehicle.

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1. Machinery: An assembled unit that is fitted with or is intended to be fitted with a drive system that consists of interconnected parts or components, of which at least one is moving.
  2. Necessary documentation: Documentation that ensures safe use of the machinery throughout its entire service life. This applies to everything from fitting, installation, use, service and maintenance to dismantling and recovery.